

Introduction:

Scumming of the lithographic plate in offset printing may be caused by the printed paper. During offset printing paper is moistened by the rubber blanket. Depending on the number of times the moistening takes place (multi-colour offset printing) and the resistance of the coating against water, certain components of the coating will be dissolved and deposited on the blanket, from which they are transferred to the plate. This may lead to discolouration in the non-image areas of the print. This phenomena may be of dual nature: tinting and scumming. Tinting occurs when the paper components are decreasing the interfacial tension between ink and water in such a way that an ink/water emulsion is formed. The scumming is the result of a decrease in the water-sensitivity of the offset plate, so that non-image areas accept ink and is the more serious as it may be ruining the plate during the press run.

The scumming test is a rapid and simple method to access the tendency of offset papers to scumming. The practical conditions are approximated as much as possible in this laboratory test.

Principle:

Moistened offset paper is brought into close contact with a strip of aluminium offset plate during a certain time. Subsequently the moistened strip of offset plate is printed. Papers with a tendency to scumming cause ink to be deposited on the strip of aluminium

Method of operation:

- It is recommended to execute the test in the standard atmosphere; to most standards it is 23.0 ± 1.0 °C (73.4 ± 1.8 °F) and $50 \pm 2\%$ rh.
- For the operation of the AIC2-5T2000, GST, High Speed Inking Unit4 and ink pipette follow the instructions of the manuals, IGT information leaflet W100 and the displays accurately.
- Handle the samples carefully.

Preparation

1. Condition the papers, the ink and equipment during > 6 hours in the standard atmosphere.
2. Cut the paper strips (preferable 25 x 270 mm, 2strips per sample) and mark them with top and/or bottom side, machine and/or cross direction and a code for the type of paper.
3. For AIC2-5T2000 only:
 - 3.1 Adjust the printing force of the upper printing disc shaft to 450 N and pay attention for the right backlash. See W100. NOTE: This type of printing disc (\varnothing 66 mm) is not the standard type for the AIC2-5T2000; for that reason the backlash must be adjusted.
 - 3.2 Adjust the printing speed to 0.2 m/s in the constant speed mode (□).
4. For GST2/3/3H only: Select the menu "Scumming" in the display.
5. Take off the brush from the tester.
6. Check the functioning of the tester following the instructions in the chapter "Execution".
7. Fill the ink pipette with the offset ink.
8. Adjust the High Speed Inking Unit with the following settings:
 - Water bath: 23.0° C (73.4° F)
 - Top roller: 4-segmented, rubber for conventional inks
 - Mode: 2
 - Starting time: 5 s
 - Distribution time: 10 s
 - Distribution speed: 1.2 m/s
 - Inking time printing discs: 5 s
9. Check the functioning of the High Speed Inking Unit.

Execution:

1. Prepare the contact of the strips of offset plate with the strips of paper:

Materials / testing conditions

1	IGT AIC2-5T2000	710.000.000
	or IGT Global Standard Tester 2	412.000.000
	or IGT Global Standard Tester 3	416.000.000
	or IGT Global Standard Tester 3H	467.000.000
2	IGT High Speed Inking Unit 4	466.000.710
3	(Top roller with 4 segments for conventional inks)	(466.003.003)
4	IGT ink pipette	408.000.200
5	Printing disc with coated rubber, 65 Shore A, 35 mm, \varnothing 66 mm	402.081
6	Strips of aluminium offset plate, 50 mm	404.009.014
7	Strips of paper "T" (scumming), 22 mm	404.002.015
8	Strips of paper "O" (non-scumming), 22 mm	404.002.012
9	Stop out solution	409.008
10	IGT offset ink	404.003.003
11	Strips of paper to be tested (25 x 270 mm, 3 strips per type of paper)	
12	Sheet of glass (about 300 x 400 mm)	
13	Blotting paper (about 300 x 400 mm)	
14	Plastic foil (about 300 x 400 mm)	
15	Tap water or fountain solution	
16	Lint free rags	
17	Cleaning naphtha	

Printing force 450 N

Printing speed Constant, 0.2 m/s

Ink film thickness (volume) 4.8 μ m (0,19 cm³)

► The numbers 1 thru 10 are available at IGT Testing Systems.

► The numbers 5 thru 9 can be obtained as Scumming Test Set for IGT AIC2-5T2000 and GST 2/3/3H, article number 457.000.412.

► This leaflet contains article numbers per January 1st, 2006 ◀.

- 1.1 Remove the light sensitive layer from three strips of aluminium offset plate by rubbing them with cotton wool soaked in stop-out solution.
- 1.2 Rinse the strips thoroughly with water and keep them drenched in water or fountain solution.
- 1.3 Put the wet strips of plate with 15 mm distance side by side on the sheet of glass with the cleaned side up. Keep the

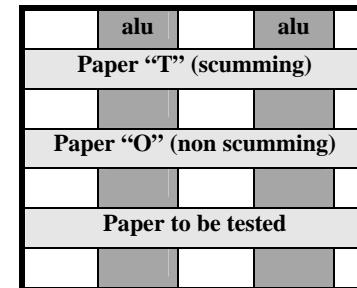


Fig.1 Strips of aluminium and paper

- 1.4 Put strips of the paper to be tested, paper strips "T" (scumming) and paper strips "O" (non-scumming) with 15 mm distance across the plate strips. NOTE: Do not use 40 mm from the top and bottom of the plate strips in connection with possible fingerprints. Record the sequence of the paper strips.
- 1.5 Cover the strips with a sheet of blotting paper soaked in tap water of fountain solution and pour tap water or fountain solution on the blotting paper. NOTE: The blotting paper and the plastic foil should not cause scumming. Before using these materials in a test they have to be examined following the method described in this Information Leaflet.
- 1.6 Cover this combination (glass, strips and blotting paper) over with plastic foil (see note in point 1.5).
- 1.7 Leave for about 3 hours.
2. Place the printing disc on the printing disc shaft of the inking unit and ink the disc during the preset time.
3. Take a wet plate strip from the sheet of glass and mount it on the sector.

4. Remove the printing disc from the inking unit and place it on the (top) shaft of the tester.
5. Make a print. See W100.
6. Remove the test strip from the sector.
7. Observe if ink has been transferred to the location of the strip, which had contact with the paper "T".
8. If no ink has transferred, repeat the points 5 thru 11 until the ink has transferred at the location of the strip, which had contact with paper "T".
9. Take off the plate strip from the sector.
10. Check on which parts of the strip ink has been deposited as pointed out in the chapter "Assessment".
11. Remove the printing disc from the tester and clean it with the rags and naphtha.
12. Clean the rollers of the inking unit or use the next segment for the following test.
13. Repeat the points 1 thru 12 for each strip of plate. It is recommended to perform the test at least three times per sample.
14. After finishing the tests clean and store all parts as described in the manuals.
15. Make an accurate record of the conditions and the results of the test.

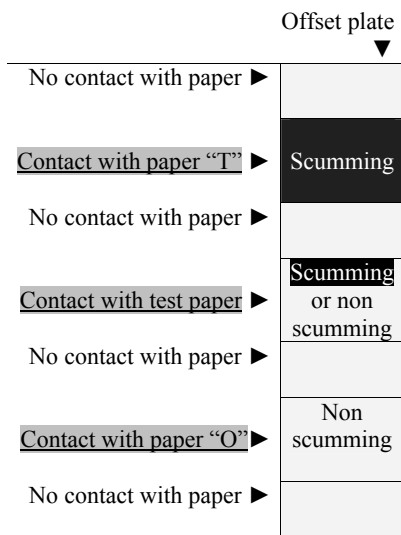


Fig. 2: aluminium strip with result of scumming test

Assessment

1. Examine the plate strip visually on which parts have accepted ink (see figure 2):
 - Paper "T": the plate accepted ink.
 - Paper "O": the plate did not accept ink
 - Paper to be tested:
 The plate accepted ink, so the paper is causing scumming
 or
 The plate did not accept ink, so the paper does not cause scumming.
2. Repeat point 1 for each test strip.

Notes:

1. The test results of the AIC2-5T2000, AIC2-5 and the Global Standard Testers 2, 3 and 3H compare well with one another on the condition that the tests have been carried out under the same testing conditions.
2. The maximum storage life of the offset ink in the original, closed packing is 1 year; in an opened packing 3 months.

► In comparison to older IGT leaflets, the time of contact between the papers and offset plate is longer now: 3 hours.
 ► In comparison to older IGT leaflets, this leaflet is valid for the AIC2-5T2000 and Global Standard Testers as mentioned

This information leaflet has been compiled with the utmost care. However, may you find any inadequacies or if there are any comments, we kindly request you to send these to IGT Testing systems, Sales Department.